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n most cases, it will not be necessary to modify duct sizing when installing a zoning system.

It is a good practice to size the smallest zone to handle approximately 25% of the system CFM.

Never undersize ductwork.

Upsizing registers in the smallest zone to the next larger size should be considered.

5 You can double the rated CFM of a register before it starts to become noisy.

- 6 Two-stage equipment is always a better choice.
- 7 It is always better to slightly undersize the HVAC equipment than to oversize it.
- 8 Never locate a thermostat in a hallway.

If bypass dampers are used they should be installed at least 2 feet away from the plenum, when possible.

Always use a separate 24 volt transformer to power the zone panel. (Do not use the equipment transformer.)

Always tag all wires, especially from dampers and thermostats.

Some basements may require setting the zone thermostat in auto mode during the cooling season for the following reasons:

- (a) Basement walls are cold as a result of being below the ground level
- (b) Uninsulated ductwork located in the basement acts as a cooling radiator
- (c) Ductwork leaking air (d) Cold air falls, especially in homes with open stairways



The 13th point of zoning may be to buy it when it's on sale! For the month of February, Jackson Systems is offering a 10% discount on all purchases of iO zoning in addition to your member rebates.

For a look at iO zoning systems from one to 12+ zones, visit <u>https://jacksonsystems.com/category/zoning.html</u>. Or, find us at the SGI Partner Jam on April 3-5, 2019 in San Antonio, TX.